# # PROWHEELIUM

Ready-to-use operating mix for surface preparation in wheel-blasting.

A steel grit with a very narrow hardness range for surface preparation before coating, painting, enameling, metallizing. It was developed specially for customers who use GH hardness grit in wheel blast machines. PROWHEELIUM® considerably reduces machine wear and abrasive consumption.







in EUR/unit

Standard hard grit







# **USERS BENEFITS**

# Efficiency

- Optimal surface profile for an improved coating adhesion,
- Low conductivity for a minimal surface contamination,
- Sustainable performances thanks to the high stability of the operating mixture.

### Reduced operating costs

- · High cleaning rate & low consumption for an unrivalled cost efficiency,
- Optimized surface profile for a low paint/ coating consumption,
- Specifically heat-treated for low machine wear.

# MARKETS AND APPLICATIONS



Internal pipe coating



Surface preparation before metallizing



Surface preparation before bonding (brake pads, silent rubber blocks)

# **SPECIFICATIONS**

Product name	PW 123	PW 145	PW 158
Nominal size (Sieve #)	0,71 mm (#25)	0,42 mm (#40)	0,30 mm (#50)
Hardness	59 - 61 HRc		
Density	7.6 mini		
Chemical composition	C≥0.85%, Si≥0.4%, 0.6%≤Mn≤1.2%, S≤0.05%, P≤0.05%		
General shape	Angular		

## Air-blasting results in wheel machines at optimum cost:

3.50 Blasting process cost Wear parts Wastes Manpower blasting Manpower maintenance 1.00 0.50 https://www.winoa.com/product/prowheelium-operating

ProWheelium

- -30% consumption
- -20% machine wear
- Improved coating adhesion
- Reduced paint consumption







