



W Care
by Winoa

Daily Checks*

Machine: _____

Week of : _____

Machine Hours: _____

✓	Shift	Checked By	Cabinet Leaks / Wear Wheel internal (Blades, Control cage...)	Discard drum Clear of waste No useful media Not too dusty	Abrasive Hopper level Regular addition of spent & new media	Blast Wheels Abnormal noise Leaks	Wheel amp No load: _____ On load: _____	Airwash Separator Full curtain Evenly spread Clean	Dust Collector Pulsing Ammeter reading Useful media free
Monday	1								
	2								
	3								
Tuesday	1								
	2								
	3								
Wednesday	1								
	2								
	3								
Thursday	1								
	2								
	3								
Friday	1								
	2								
	3								
Saturday	1								
Sunday	1								

Monthly : Check abrasive operating mix & blast pattern.

For more details, visit: www.wcare.com

*Note: The preceding list is only a support to help you check and maintain your shotblasting equipment. We recommend that you follow the maintenance recommended by the manufacturer of your machine.